Temperature Sensor Location

Figure 1

Heater wires should
be bundled and
secured as shown to
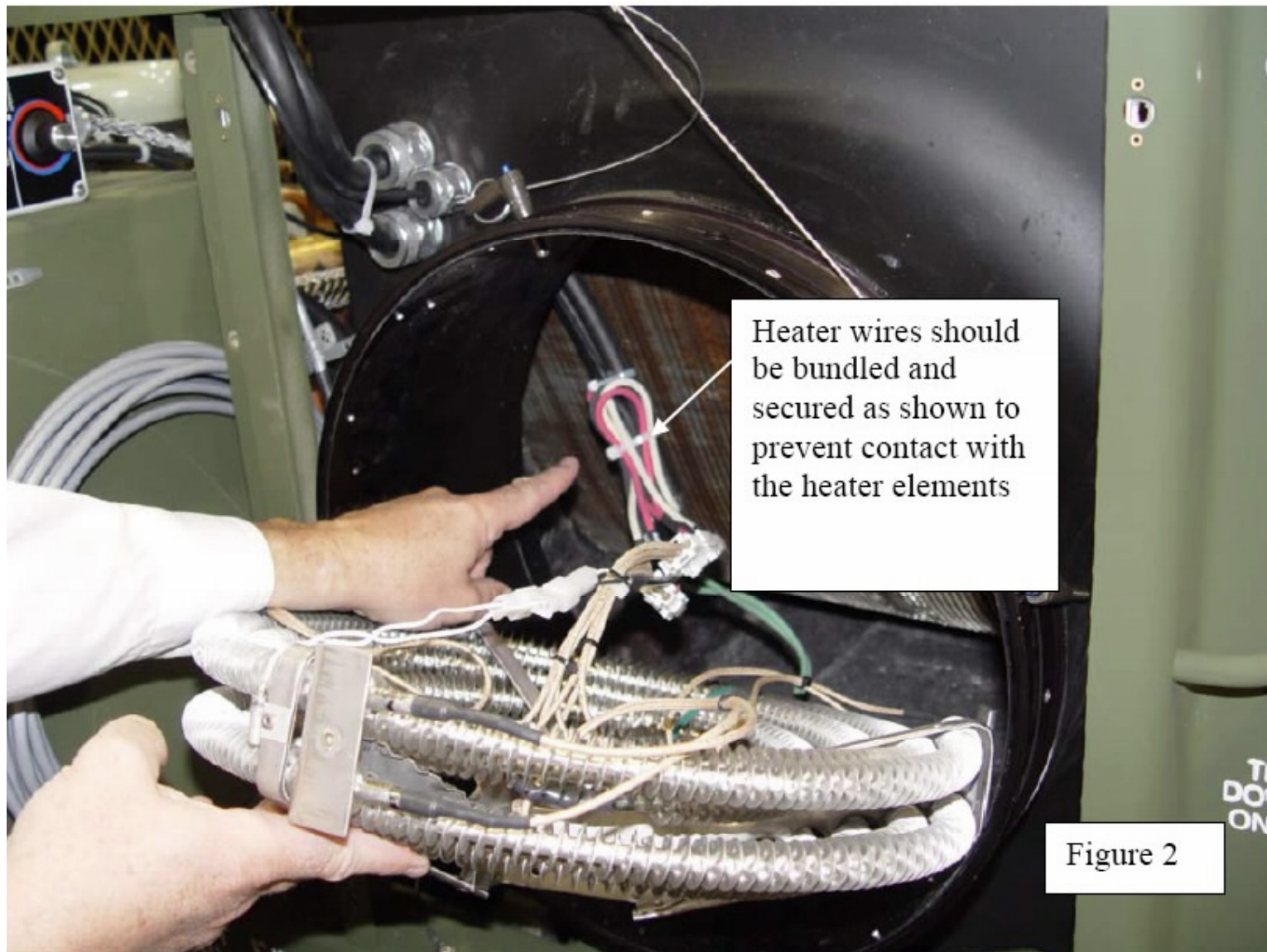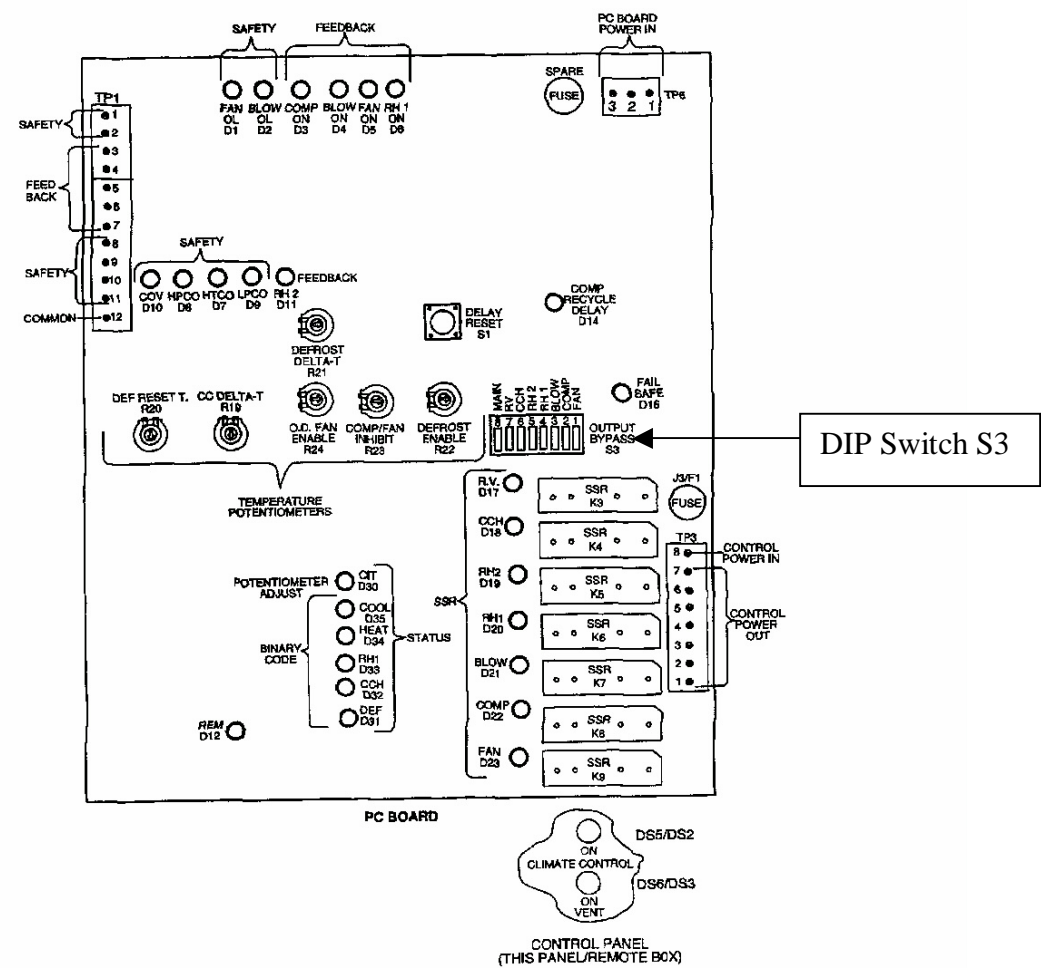prevent contact with
the heater elements

Figure 2

4.9 LOGIC CONTROL DETAILS - CONTINUED.

DIP Switch S3

Note that LED D18 (CCH) and solid state relay K4 were removed from printed circuit (PC) board used on FDECU-4 and thereafter.

Figure 3   PC Board Layout.